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The method of claim 66 in which the shell is curled inwardly by at 1 69. 2 least 180°. 1 70. The method of claim 59 in which the polymer of the composition is 2 an ionomer. 71. The method of claim 59 in which the polymer of the core is selected 1 from ethylene/methacrylic acid copolymer ionomers, polyetherester elastomers and 2 polyamides. 3 1 72. The method of claim 59 in which the polymer of the core is an ethylene/methacrylic acid copolymer ionomer. 2 1 73. The method of claim 59 in which the polymer is nylon 11. 74. The method of claim/59 in which the filler is particles of copper. 1

## **REMARKS**

Claims 38-74 remain in the application. Claims 38 and 59 are in independent form. Claims 1-37 have been canceled.



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The application is in condition for allowance, which allowance is respectfully solicited.

Respectfully submitted,

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DRK/gs

